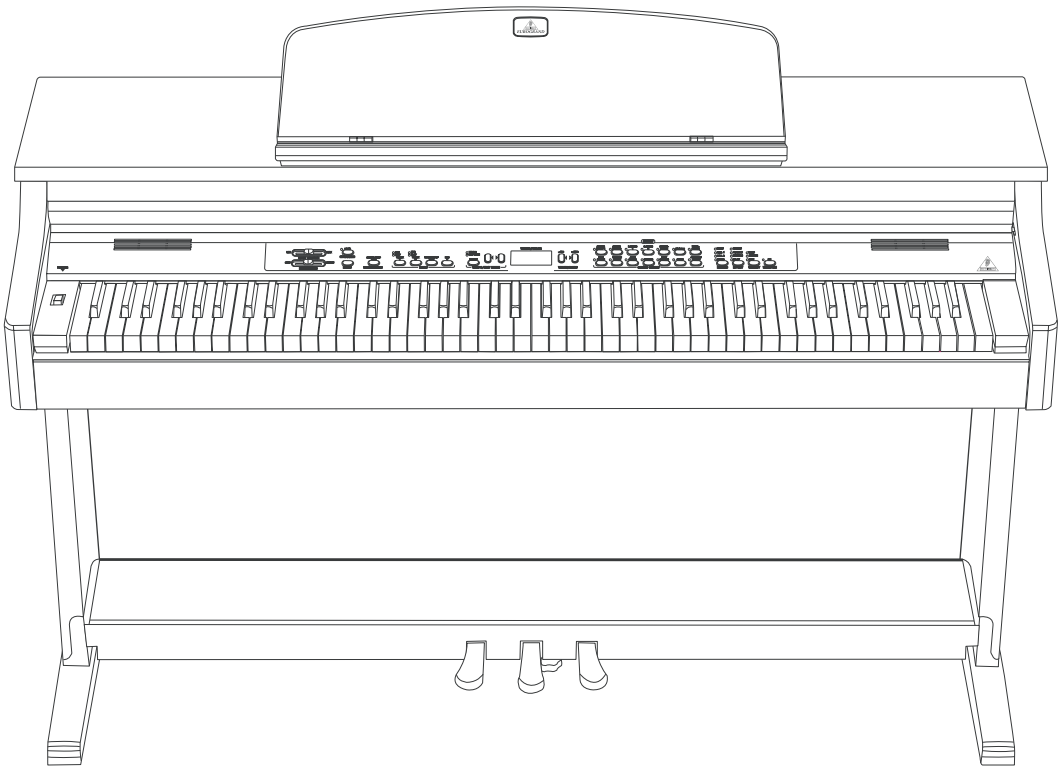
EUROGRAND EG2180

Assembly Instructions

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A50-95099-00001



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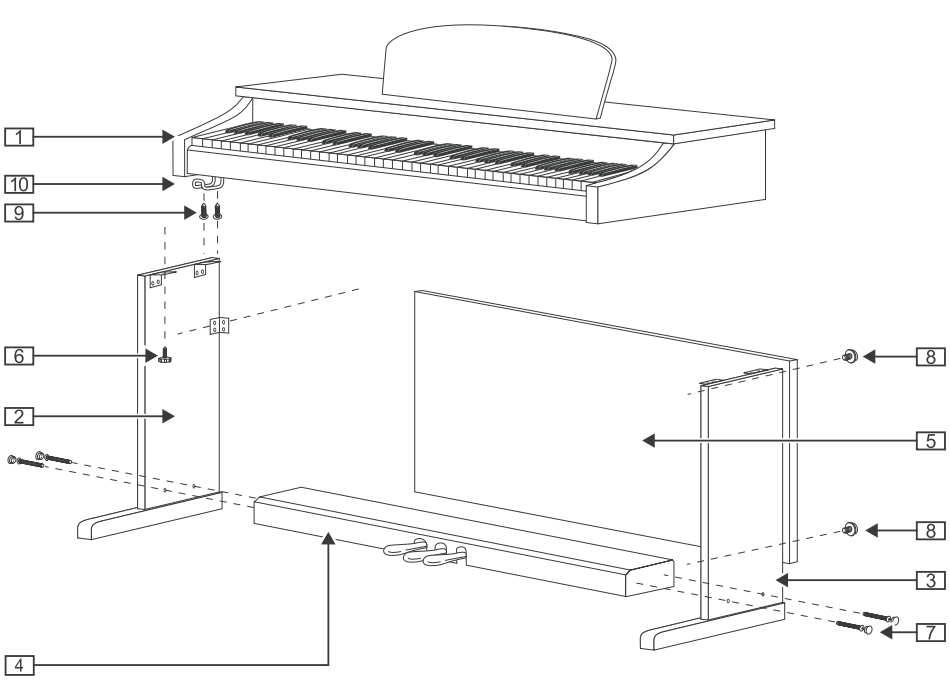
BEHRINGER
JUST LISTEN.

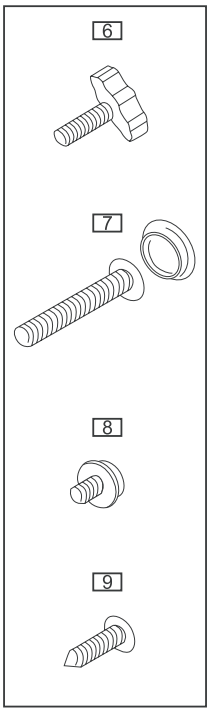
Important Safety Instructions

- ▲ The piano must be assembled before use. A Phillips or slotted screw driver is required to assemble the parts.
- ▲ The piano should be assembled by two persons to avoid injury due to its weight and bulky parts.
- ▲ During assembly, make sure you use the correct parts and screws and assemble them in the correct order.
- ▲ Use only screws that are included with the unit for assembly, otherwise the parts might get damaged.
- ▲ Insert the screws only into the holes/threads provided for this purpose. It is not necessary to drill additional holes.
- ▲ Be sure that all screws are tightened securely.
- ▲ To disassemble the unit, follow the steps in reverse order.
- ▲ The illustration below shows the designations of the parts supplied which are required for assembling the digital piano.

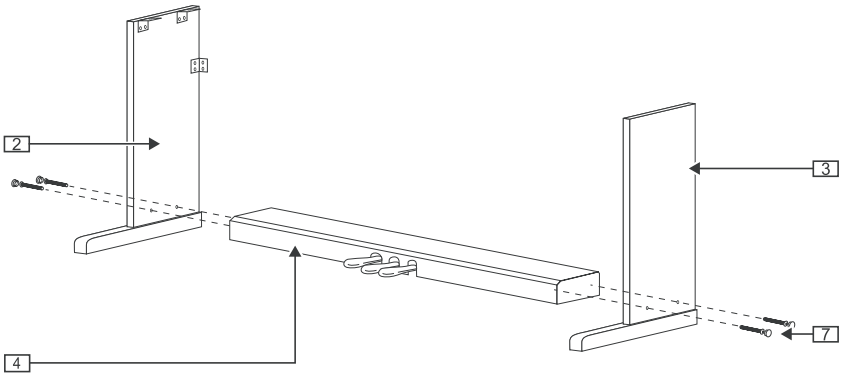
1. Check that you have all of the following items

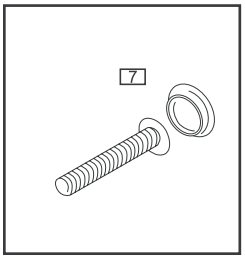
Item		Quantity	Item		Quantity
1	Keyboard	1	6	Screws for Side Panel and Keyboard	4
2	Side Panel (Left)	1	7	Screws for Side Panel and Pedal Box	4
3	Side Panel (Right)	1	8	Screws for Modesty Panel	5
4	Pedal Box	1	9	Screws for Headphone Hanger	2
5	Modesty Panel	1	10	Headphone Hanger	1





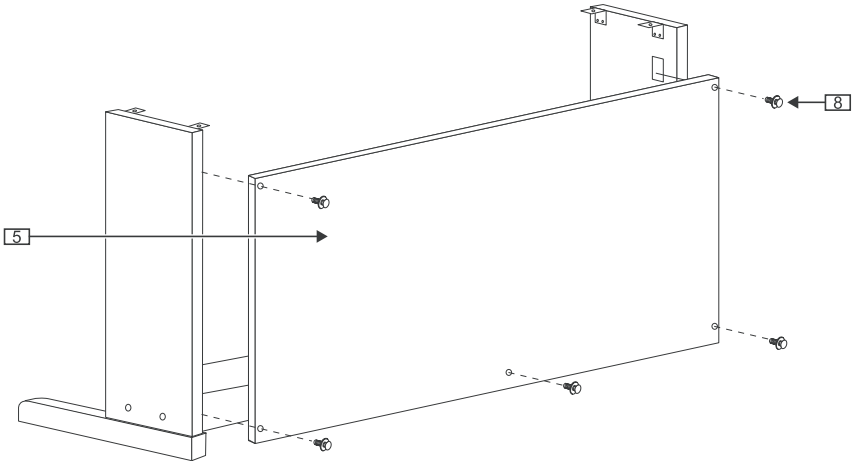
2. Side Panel and Pedal Box Assembly

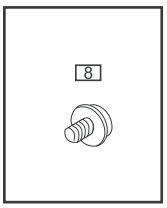




1. Position the Pedal Box [4] against the Left Side Panel [2] and then use two screws [7] to fasten the side panel. Finally, attach a plastic cap to each screw.
2. Position the Pedal Box [4] against the Right Side Panel [3] and then use two screws [7] to fasten the side panel. Finally, attach a plastic cap to each screw.
3. You can find the pedal cable in the Pedal Box [4]. Untie and straighten out the cable attached to the bottom of the Pedal Box.

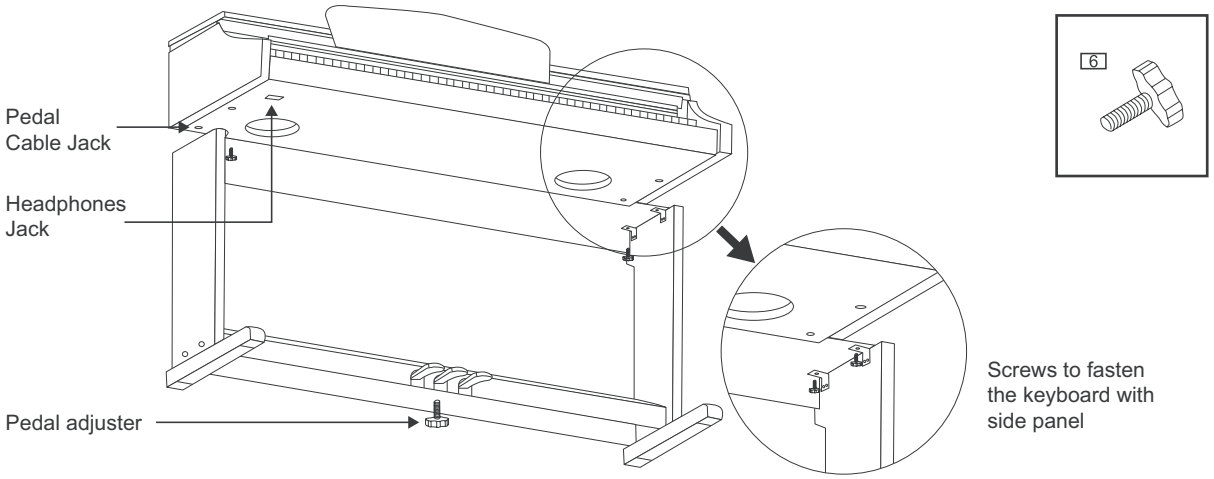
3. Modesty Panel Assembly





1. Position the holes of the Modesty Panel [5] against the holes of the side panel brackets and then use two screws [8] with attached washers to fasten the top of the Modesty Panel.
2. Use three screws [8] with attached washers to fasten the bottom of the Modesty Panel.
3. Use the cable clamp to take up any slack in the pedal cable.

4. Keyboard Assembly



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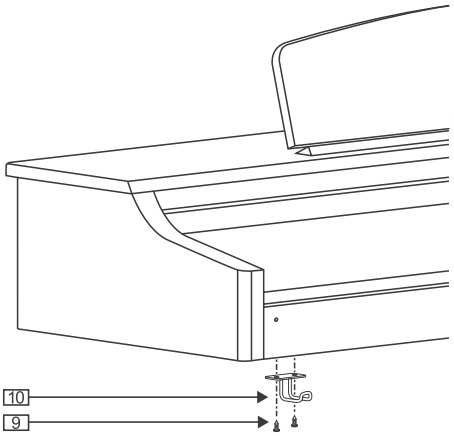
1. Position the holes at the bottom of the Keyboard against the holes in the side panel brackets.
2. Use four screws [6] to fasten the Keyboard.
3. Insert the pedal cable connector into the pedal jack located at the rear of the Keyboard.

☞ **Be sure that the connector is inserted in the correct orientation. Make sure that the cable clamp fastens to the pedal cable.**

☞ **Rotate the pedal adjuster until it comes in firm contact with the floor surface. If the adjuster is not in firm contact with the floor,the pedal will wobble and cause malfunctions.**

5. Headphone Hanger Assembly

1. Use two screws [9] to fasten the Headphone Hanger [10] to the underside of the Keyboard.



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Hanns-Martin-Schleyer-Str. 36-38,
47877 Willich-Muenchheide II, Germany.
Tel. +49 2154 9206 0, Fax +49 2154 9206 4903